# **Plastic pipe welding**

## **Socket welding**

## **Peeling device**

For secure, quick preparation of the pipe, in transport case.



Model	Ø Working range	No.
Size I	32 - 110 mm	53240
Size II	110 - 500 mm	53250

## **Squeezing device**

#### • Mechanical:

Range of use from Ø 32 - 63 mm. To avoid damage to the squeezed area, distance plates can be adjusted on the side. • Hydraulic:

Range of use from Ø 75 - 225 mm. Functions as mentioned above. With this unit you can reform squeezed pipes with the help of the rounding shells.



Model	Ø Working range	No.
Squeezing device mechanical	32 - 63 mm	53200
Squeezing device hydraulic	75 - 180 mm	53210
Squeezing device hydraulic	160 - 225 mm	53220

## **Clamping device**

For alignment and fixation of the pipe before and during the welding cycle.



## **Quad clamps**

the welding cycle.

For manufacturing standard connections with rod shaped material Ø 63 - 225 mm.



### **Re-Rounding clamps**

For fixation of the welding depth and for rounding PE pipes after squeezing.



Model	Ø	No.
Double clamp adjustable	32 mm	53251
Double clamp adjustable	40 mm	53252
Double clamp adjustable	50 mm	53253
Double clamp adjustable	63 mm	53254
Double clamp short	75 mm	53255
Double clamp short	90 mm	53256
Double clamp short	125 mm	53258
Double clamp short	140 mm	53259
Double clamp short	160 mm	53260
Double clamp short	180 mm	53261
Double clamp short	200 mm	53262
Double clamp short	225 mm	53263
Quad clamp	63 mm	53271
Quad clamp	75 mm	53272
Quad clamp	90 mm	53273
Quad clamp	110 mm	53274
Quad clamp	125 mm	53275
Quad clamp	140 mm	53276
Quad clamp	160 mm	53277
Quad clamp	180 mm	53278
Quad clamp	200 mm	53279
Quad clamp	225 mm	53280
Re-Rounding clamp	25 mm	53281
Re-Rounding clamp	32 mm	53282
Re-Rounding clamp	40 mm	53283
Re-Rounding clamp	63 mm	53285

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