These punches are used for punching round holes in gasket material, leather, rubber, canvas, cardboard, plastic & other soft material.

Special design of the cutting edge prevents jamming of material inside the punch. Cutting edge is induction hardened for extended working life.

These are built in two different styles, as detailed below:

1. Hollow Punches

2. Arch Punches









UTILITY



HPL/14/ST

A set of 14 Hollow & Arch Punches in sizes 1/4" (6mm), 5/16" (8mm), 3/8" (10mm), 7/16" (11mm), 17/32" (13mm), 9/16" (14mm), 5/8" (16mm), 3/4" (19mm), 7/8" (22mm), 1" (25mm), 1.3/16" (30mm), 1.1/4" (32mm), 1.3/8" (35mm) & 1.1/2" (38mm) packed in a wooden box



HOLLOW PUNCHES







HOLLOW PUNCHES

These have a compact cylindrical construction & are machined from one piece steel. They are built only to cut small holes ranging from 3/32" (2mm) to 1" (25mm) diameter

| Cat.Nr. | Ordering | Hole Diameter | |
|----------|----------|---------------|------|
| | Nr. | Inch | mm |
| HPL/2 | 26302 | 3/32 | 2 |
| ♦HPL/3 | 26303 | 1/8 | 3 |
| HPL/4 | 26304 | 5/32 | 4 |
| ♦HPL/5 | 26305 | 3/16 | 5 |
| HPL/5.5 | 26371 | 7/32 | 5.5 |
| ♦HPL/6 | 26306 | 1/4 | 6 |
| HPL/7 | 26307 | 9/32 | 7 |
| ♦HPL/8 | 26308 | 5/16 | 8 |
| HPL/9 | 26309 | 23/64 | 9 |
| ♦HPL/10 | 26310 | 3/8 | 10 |
| HPL/10.5 | 26372 | 13/32 | 10.5 |
| HPL/11 | 26311 | 7/16 | 11 |
| ♦HPL/12 | 26312 | 1/2 | 12 |
| HPL/13 | 26313 | 17/32 | 13 |
| HPL/14 | 26314 | 9/16 | 14 |
| HPL/15 | 26315 | 19/32 | 15 |
| ♦HPL/16 | 26316 | 5/8 | 16 |
| HPL/17 | 26317 | 11/16 | 17 |
| HPL/18 | 26318 | 23/32 | 18 |
| ♦HPL/19 | 26319 | 3/4 | 19 |
| HPL/20 | 26320 | 13/16 | 20 |
| HPL/21 | 26321 | 27/32 | 21 |
| ♦HPL/22 | 26322 | 7/8 | 22 |
| HPL/23 | 26323 | 29/32 | 23 |
| HPL/24 | 26324 | 15/16 | 24 |
| ♦HPL/25 | 26325 | 1 | 25 |

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ARCH PUNCHES

As the name suggests, these have an Arch / Bell Type construction. They are larger in form, with long shaft for convenient holding.

These are built in a range of different hole diameters all the way from 3/16" (5mm) to 2.3/4" (70 mm)

| Cat.Nr. | Ordering Nr. | Hole Diameter | |
|-------------|-----------------|---------------|----|
| Cutiitii | | Inch | mm |
| ◆HPL/5/BEL | 26400 | 3/16 | 5 |
| ◆HPL/6/BEL | 26401 | 1/4 | 6 |
| ◆HPL/8/BEL | 26402 | 5/16 | 8 |
| ◆HPL/10/BEL | 26403 | 3/8 | 10 |
| HPL/11/BEL | 26404 | 7/16 | 11 |
| ◆HPL/12/BEL | 26405 | 1/2 | 12 |
| HPL/14/BEL | 26406 | 9/16 | 14 |
| ◆HPL/16/BEL | 26407 | 5/8 | 16 |
| HPL/18/BEL | 26408 | 23/32 | 18 |
| ◆HPL/19/BEL | 26409 | 3/4 | 19 |
| HPL/21/BEL | 26410 | 27/32 | 21 |
| ◆HPL/22/BEL | 26411 | 7/8 | 22 |
| HPL/24/BEL | 26412 | 15/16 | 24 |
| ◆HPL/25/BEL | 26413 | 1 | 25 |
| HPL/26 | 26326 | 1.1/64 | 26 |
| HPL/27 | 26327 | 1.1/16 | 27 |
| HPL/28 | 26328 | 1.3/32 | 28 |
| HPL/29 | 26329 | 1.1/8 | 29 |
| ◆HPL/30 | 26330 | 1.3/16 | 30 |
| HPL/31 | 26331 | 1.7/32 | 31 |
| ◆HPL/32 | 26332 | 1.1/4 | 32 |
| HPL/33 | 26333 | 1.5/16 | 33 |
| HPL/34 | 26334 | 1.11/32 | 34 |
| HPL/35 | 26335 | 1.3/8 | 35 |
| HPL/36 | 26336 | 1.13/32 | 36 |
| HPL/37 | 26337 | 1.15/32 | 37 |

| Cat.Nr. | Ordering | Hole Diameter | |
|---------|----------|---------------|----|
| | Nr. | Inch | mm |
| ◆HPL/38 | 26338 | 1.1/2 | 38 |
| HPL/39 | 26339 | 1.17/32 | 39 |
| HPL/40 | 26340 | 1.9/16 | 40 |
| HPL/41 | 26341 | 1.5/8 | 41 |
| HPL/42 | 26342 | 1.21/32 | 42 |
| HPL/43 | 26343 | 1.11/16 | 43 |
| HPL/44 | 26344 | 1.23/32 | 44 |
| HPL/45 | 26345 | 1.25/32 | 45 |
| HPL/46 | 26346 | 1.13/16 | 46 |
| HPL/47 | 26347 | 1.27/32 | 47 |
| HPL/48 | 26348 | 1.7/8 | 48 |
| HPL/49 | 26349 | 1.15/16 | 49 |
| ◆HPL/50 | 26350 | 2 | 50 |
| HPL/52 | 26352 | 2.5/64 | 52 |
| HPL/54 | 26354 | 2.5/32 | 54 |
| HPL/55 | 26355 | 2.3/16 | 55 |
| HPL/57 | 26357 | 2.9/32 | 57 |
| HPL/58 | 26358 | 2.19/64 | 58 |
| HPL/60 | 26360 | 2.3/8 | 60 |
| HPL/62 | 26362 | 2.15/32 | 62 |
| HPL/63 | 26363 | 2.1/2 | 63 |
| HPL/65 | 26365 | 2.9/16 | 65 |
| HPL/67 | 26367 | 2.21/32 | 67 |
| HPL/68 | 26368 | 2-11/16 | 68 |
| HPL/70 | 26370 | 2.3/4 | 70 |

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SETS



HPL/7/BEL/ST
A set of 7 Bell type Arch
punches in sizes 1/4" (6mm),
3/8" (10mm), 1/2" (12mm), 5/8"
(16mm), 3/4" (19mm), 7/8"
(22mm) & 1" (25mm) packed in
a vinyl pouch

| Cat.Nr. | Ordering Nr. | Constituents |
|--------------|-----------------|---|
| HPL/5/ST | 26390 | A set of 5 Hollow punches in sizes 3/32" (2mm), 5/32" (4mm), 1/4"(6mm), 5/16" (8mm) & 3/8"(10mm) packed in a vinyl pouch |
| HPL/5/BEL/ST | 26440 | A set of 5 Bell type Arch punches in sizes 1/4" (6mm), 3/8" (10mm), 1/2" (12mm), 5/8" (16mm) & 3/4" (19mm) packed in a vinyl pouch |
| ◆HPL/6/ST | 26391 | A set of 6 Hollow punches in sizes 3/16" (5mm), 1/4" (6mm), 5/16" (8mm), 3/8" (10mm), 7/16" (11mm) & 1/2" (12mm) packed in a vinyl pouch |
| HPL/7/ST | 26392 | A set of 7 punches in sizes 1/4" (6mm), 5/16" (8mm), 3/8" (10mm), 7/16" (11mm), 17/32" (13mm), 5/8" (16mm) & 3/4" (19mm) packed in a vinyl pouch |

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HPL/6/ST A set of 6 Hollow punches in sizes 3/16"(5mm), 1/4"(6mm), 5/16"(8mm), 3/8"(10mm), 7/16"(11mm) & 1/2"(12mm) packed in a pouch

| 4 |
|---|
| 9 |
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HPL/10/ST
A set of 10 Hollow punches in sizes
1/4" (6mm), 5/16" (8mm), 3/8" (10mm), 7/16" (11mm), 17/32" (13mm),
9/16" (14mm), 5/8" (16mm), 3/4" (19mm), 7/8" (22mm) & 1" (25mm)
packed in a vinyl pouch

| Cat.Nr. | Ordering Nr. | Constituents |
|---------------|-----------------|---|
| ◆HPL/7/BEL/ST | 26441 | A set of 7 Bell type Arch punches in sizes 1/4" (6mm, 3/8" (10mm), 1/2" (12mm), 5/8" (16mm), 3/4" (19mm), 7/8" (22mm) & 1" (25mm) packed in a vinyl pouch |
| HPL/7A/BEL/ST | 26442 | A set of 7 Bell type Arch punches in sizes 3/16" (5mm), 5/16" (8mm), 7/16" (11mm), 9/16" (14mm), 23/32" (18mm), 27/32" (21mm) & 15/16" (24mm) packed in a vinyl pouch |
| ◆HPL/10/ST | 26395 | A set of 10 Hollow punches in sizes 1/4" (6mm), 5/16" (8mm), 3/8" (10mm), 7/16" (11mm), 17/32" (13mm), 9/16" (14mm), 5/8" (16mm), 3/4" (19mm), 7/8" (22mm) 8 1" (25mm) packed in a vinyl pouch |
| ♦HPL/14/ST | 26396 | A set of 14 punches in sizes 1/4" (6mm), 5/16" (8mm), 3/8" (10mm), 7/16" (11mm), 17/32" (13mm), 9/16" (14mm), 5/8" (16mm), 3/4" (19mm), 7/8" (22mm), 1.3/16" (30mm), 1.1/4" (32mm), 1.3/8" (35mm & 1.1/2" (38mm) packed in a wooden box |
| HPL/16/ST | 26397 | A set of 16 punches in sizes 1/4" (6mm), 5/16" (8mm), 3/8" (10mm), 7/16" (11mm), 17/32" (13mm), 9/16" (14mm), 5/8" (16mm), 3/4" (19mm), 7/8" (22mm), 1" (25mm), 13/16" (30mm), 1.1/4" (32mm), 1.3/8" (35mm), 1.1/2" (38mm), 1.2/5/32" (45mm) & 2" (50mm) packet in a wooden box |